

## INSTALLATION INSTRUCTIONS

Thank you for choosing Ambassador Marine.

Your new Ambassador Marine stainless steel sink will give you years of trouble-free use. Please read these instructions carefully before installing your new sink. If you have any additional questions about the installation of this product, please feel free to contact one of our friendly customer service representatives at 800.270.4262.



## NEEDED TOOLS



Safety Glasses



Tape Measure



Pencil (with Eraser)



Drill



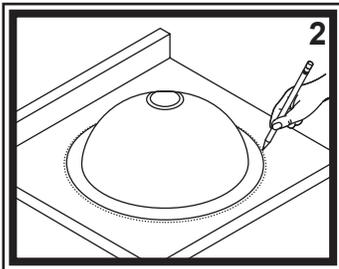
Jigsaw (or Handsaw)



Adhesive Sealant



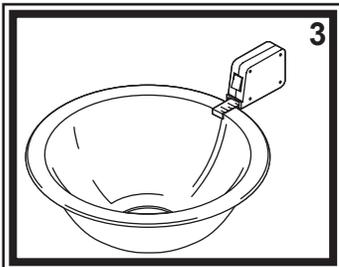
Clean Rags



2

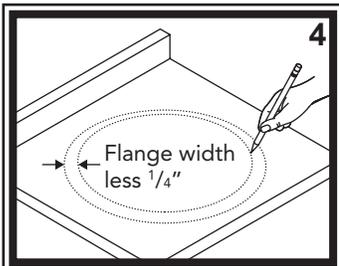
1) Place your new sink upside-down on the counter in desired installation location. Check to ensure there is enough room for the sink and faucet to fit in this location. Also, check under the counter to ensure enough clearance for the sink with the drain plumbing attached.

2) Ensuring the sink is in the desired location, lightly trace around the outer edge of the flange. Set the sink aside.



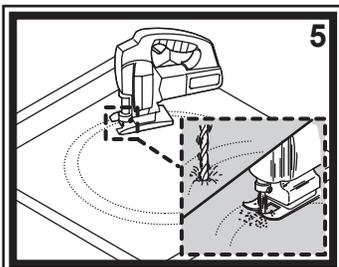
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3) Measure the width of the flange of your particular sink model. Measure from the inside edge of the bowl to the outside edge of the flange.



4

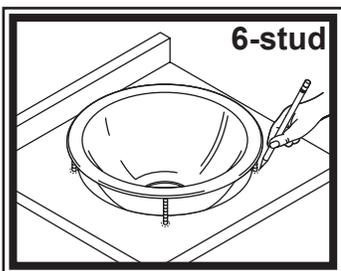
4) Draw a second line inside the outer traced line approximately  $\frac{1}{4}$ " less than the flange's width to be used as the cut-out line. For example, if your flange is 1" wide, draw your second line  $\frac{3}{4}$ " inside the traced outer line, if  $1\frac{1}{4}$ " flange = 1" inside, if  $1\frac{1}{2}$ " flange =  $1\frac{1}{4}$ " inside, if  $1\frac{3}{4}$ " flange =  $1\frac{1}{2}$ " inside, etc.



5

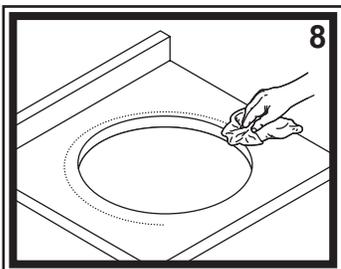
5) Drill a pilot hole on the inside edge of the inner line, larger enough for the jigsaw blade to fit in and cut the counter-top opening with the jigsaw. Choose the correct cutting tools for your counter-top material.

## OVER-MOUNTING (SELF-RIMMING) CONTINUED:

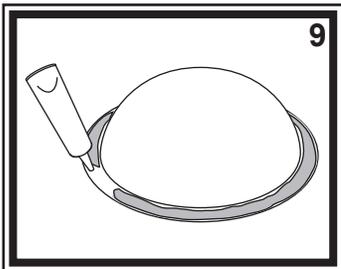


6) Set the sink in place and ensure the fit of the cutout. Adjust if needed. *If your model has threaded mounting studs: attached to the bottom of the flange, trace around the outer edge of the four studs and drill holes through the counter for the studs to drop through (see figure "6-stud").*

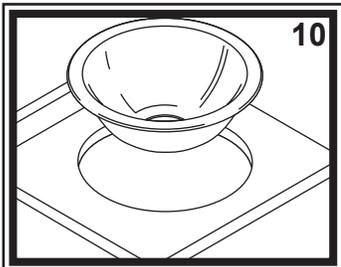
7) Install the drain into the sink, but do not connect to waste line. Refer to the drain's installation instructions for proper procedure.



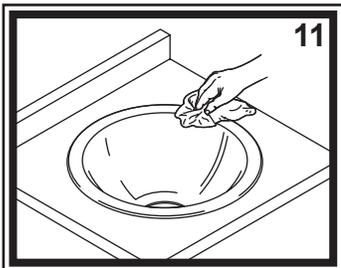
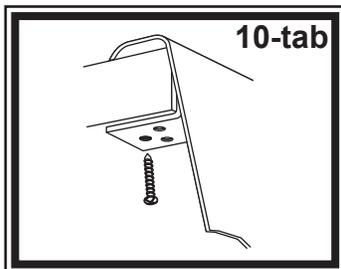
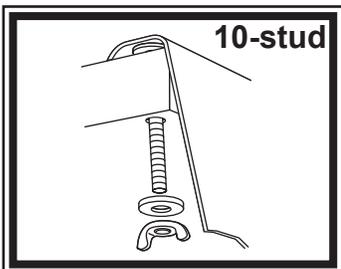
8) Clean the counter-top in preparation for the sink. Erase the pencil lines used for making the counter-top cutout and clean the surface of the counter. Counter-top will need to be clean and dry for sealant to adhere.



9) Apply a generous amount of marine grade adhesive sealant to the bottom of the flange. Consult your marine supplier for adhesive options.



10) Set the sink into position and firmly press down causing excess sealant to squeeze out from under the flange. *If your model has threaded mounting studs: slide stainless steel washers (not included) up onto the studs and secure with a stainless steel M5 nuts (not included). Be careful not to over-tighten the nuts, as this can cause the flange to dimple (see figure "10-stud"). If your model has bend-out mounting tabs: bend tabs around the bottom edge of the counter-top and secure with appropriate style stainless steel screws (not included), depending on counter-top material (see figure "10-tab"). Consult your marine supplier for washer, nut and/or screw options.*

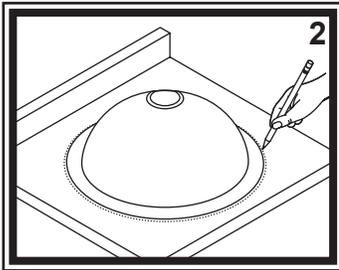


11) Wipe away excess sealant and allow to dry. Follow adhesive sealant's instructions for curing time.

12) Connect drain to waste line. Refer to the drain's installation instructions for proper procedure.

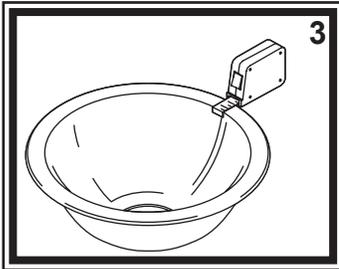
13) See Proper Finish Care for on-going care.

## UNDER-MOUNTING:

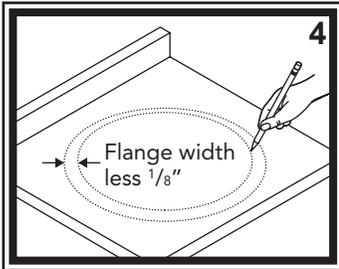


1) Place your new sink upside-down on the counter in desired installation location. Check to ensure there is enough room for the sink and faucet to fit in this location. Also, check under the counter to ensure enough clearance for the sink with the drain plumbing attached.

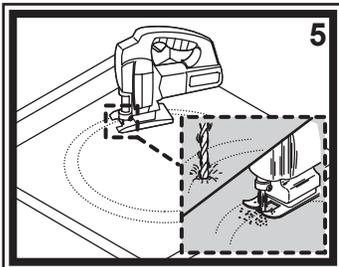
2) Ensuring the sink is in the desired location, lightly trace around the outer edge of the flange. Set the sink aside.



3) Measure the width of the flange of your particular sink model. Measure from the inside edge of the bowl to the outside edge of the flange.



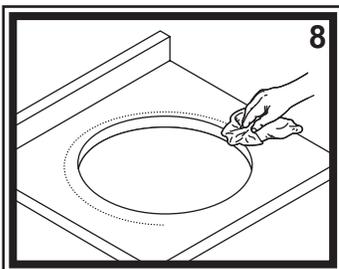
4) Draw a second line inside the outer traced line approximately  $\frac{1}{8}$ " less than the flange's width to be used as the cut-out line. For example, if your flange is 1" wide, draw your second line  $\frac{7}{8}$ " inside the traced outer line, if  $1\frac{1}{4}$ " flange =  $1\frac{1}{8}$ " inside, if  $1\frac{1}{2}$ " flange =  $1\frac{3}{8}$ " inside, if  $1\frac{3}{4}$ " flange =  $1\frac{5}{8}$ " inside, etc. Adjust measurement as needed to allow for desired flange visibility and/or to support a cutting board, sink cover, etc.



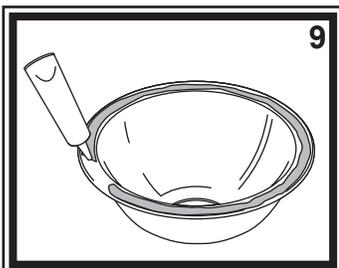
5) Drill a pilot hole on the inside edge of the inner line, larger enough for the jigsaw blade to fit in and cut the counter-top opening with the jigsaw. Choose the correct cutting tools for your counter-top material.

6) Hold the sink in place and ensure the fit of the cutout. Adjust if needed.

7) Install the drain into the sink, but do not connect to waste line. Refer to the drain's installation instructions for proper procedure.

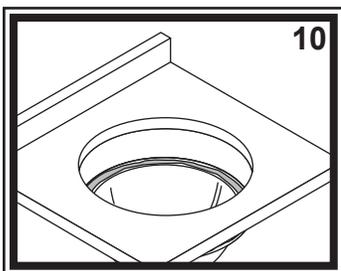


8) Clean the counter-top in preparation for the sink. Erase the pencil lines used for making the counter-top cutout and clean the surface of the counter. You will also need to clean the bottom side of the counter-top around the cutout, it will need to be clean and dry for sealant to adhere.

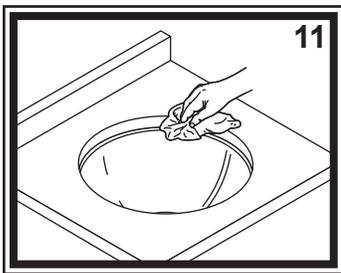


9) Apply a generous amount of marine grade adhesive sealant to the top of the flange. Consult your marine supplier for adhesive options.

## UNDER-MOUNTING CONTINUED:



10) From under the counter, push the sink into position and firmly press up causing excess sealant to squeeze out between the flange and counter. Wipe away excess sealant and allow to dry. Follow adhesive sealant's instructions for curing time. OPTIONAL Under-Mount Brackets (S00-0040-SS or S00-0040-SS-R) are available separately. Consult your marine supplier to purchase.



- 11) Wipe away excess sealant and allow to dry. Follow adhesive sealant's instructions for curing time.
- 12) Connect drain to waste line. Refer to the drain's installation instructions for proper procedure.
- 13) See Proper Finish Care for on-going care.

## PROPER FINISH CARE

**CAUTION: NEVER USE HARSH ABRASIVE CLEANSERS, STEEL WOOL, OR CHEMICALS (INCLUDING ALCOHOL, BLEACH OR CHLORINE) ON STAINLESS STEEL**

**1  
YEAR  
GUARANTEE**

Stainless steel has excellent corrosion resistance, luster, strength and durability. However, it is not stain or rust proof. Regular maintenance is required to keep stainless steel clean and free of contaminants.

In most applications, stainless will not rust or stain even after many years of service. However, stressful environments such as marine, require proper care and maintenance.

### Do's & Don'ts:

- **Do** clean stainless frequently with soap and water. Any cleaner safe for glass is usually safe for stainless; apply with a cotton cloth.
- **Do** use a coating to help safeguard stainless, such as a good carnauba wax, for added beauty and protection.
- **Do** remove discoloration or rust spots as soon as possible with a brass, silver or chrome cleaner. Irreversible pitting will develop under rust that remains on stainless for any period of time. Apply a mild abrasive cleaner such as BonAmi<sup>®</sup>, Ajax<sup>®</sup> or their equivalent with a wet cotton cloth in the direction of the grain of the finish. Rinse thoroughly and wipe dry. Stains which resist the above treatment may require scouring in the direction of the grain with stainless steel wool and a mild abrasive cleaner in creamy paste form. If scraping is required, use stainless steel pads, sponges, wood or plastic tools.
- **Don't** use coarse abrasives like sandpaper or steel wool on stainless. These may actually cause rusting.
- **Don't** clean with mineral acids or bleaches.
- **Don't** leave stainless in contact with iron, steel or other metals which cause contamination leading to rust or corrosion.
- **Don't** store near any chlorine product.

Visit our Web Site at <http://www.ambassadormarine.com>  
Ambassador Marine reserves the right to update specifications,  
change prices, or make substitutions without notice.

## LIMITED WARRANTY

Ambassador Marine sinks are guaranteed to be free from material and workmanship defects under normal use and service for a period of one (1) year from the date of purchase. This warranty will not apply to sinks that were improperly installed, misapplied, or incompatible with components not manufactured by Ambassador. Ambassador Marine will not warrant any sink that is physically damaged, or altered outside the Ambassador factory.

Returns are to be shipped postage prepaid to Ambassador Marine's service center at:  
1173 Calle Suerte, Camarillo, CA 93012.

A Return Authorization Number is required and must be clearly visible on the shipping carton.

Absolutely no credit or payment will be allowed for consumers on any item deemed defective. Ambassador Marine's obligation is limited to the repair or replacement of the defective item only, at Ambassador's sole discretion. All returns will be examined and/or tested under Ambassador Marine test criteria. Replacements will be shipped freight prepaid.

This limited warranty is in lieu of all other warranties, expressed or implied, and no other person is authorized to give any other warranty or assume obligation or liability on Ambassador Marine's behalf. Ambassador Marine shall not be liable for any labor, damages, or other expenses, nor shall Ambassador be liable for any indirect, incidental or consequential damages of any kind incurred by the use or sale of any defective product.

This limited warranty covers Marine Products sold or distributed in the United States and Canada only. Customers who purchase Ambassador Marine products sold by distributors in other countries must consult their local distributors for their warranty policy. This warranty is only a representation of the complete Ambassador Marine warranty outlined on the Ambassador Marine website and/or catalog.